

OEKO
TEX®

STANDARD
100
991600.0
CENTROCOT

STOCK SERVICE



Certified by ICEA
ICEA-TX-22



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ICEA-TX-22



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ICEA-TX-22

cotton yarns

spring·summer 2027

STOCK SERVICE Nm 2/30

Acido
Alabama
Ali

Contatto Bio
Fiamma
Kaleidos

STOCK SERVICE

STOCK SERVICE Nm 2/50-Nm 3/50

Bio-Ethic

Luxor plus melange

STOCK SERVICE Nm 3/50

STOCK SERVICE Nm 21000

Bloom Bio
Breeze Bio

Makò Crêpe
Makò

STOCK SERVICE Nm 7500

Breeze

Ricciolino

STOCK SERVICE Nm 22000

Cherry Crêpe

Steel Novo

STOCK SERVICE Nm 2/50-Nm 3/50

Compact

Style

Confini Crêpe

Woolcott-25

ALPES
manifattura filati

A



B



C



● colore a STOCK SERVICE per ALABAMA Nm 2/30 e COMPACT Nm 3/50
 * colore a STOCK SERVICE per COMPACT Nm 2/50
 ◎ colore a STOCK SERVICE per RICCIOLINO Nm 22000

▲ colore a STOCK SERVICE per BREEZE Nm 7500
 ■ colore a STOCK SERVICE per BLOOM BIO Nm 21000

D



E



F



● STOCK SERVICE colour for ALABAMA Nm 2/30 and COMPACT Nm 3/50
 * STOCK SERVICE colour for COMPACT Nm 2/50
 ◎ STOCK SERVICE colour for RICCIOLINO Nm 22000

▲ STOCK SERVICE colour for BREEZE Nm 7500
 ■ STOCK SERVICE colour for BLOOM BIO Nm 21000



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L



M



N



● STOCK SERVICE colour for ALABAMA Nm 2/30 and COMPACT Nm 3/50
 ✱ STOCK SERVICE colour for COMPACT Nm 2/50
 ☉ STOCK SERVICE colour for RICCIOLINO Nm 22000

▲ STOCK SERVICE colour for BREEZE Nm 7500
 ■ STOCK SERVICE colour for BLOOM BIO Nm 21000

O

P

Q

R



● colore a STOCK SERVICE per ALABAMA Nm 2/30 e COMPACT Nm 3/50
* colore a STOCK SERVICE per COMPACT Nm 2/50
◎ colore a STOCK SERVICE per RICCIOLINO Nm 22000

▲ colore a STOCK SERVICE per BREEZE Nm 7500
■ colore a STOCK SERVICE per BLOOM BIO Nm 21000
◆ colore a STOCK SERVICE per LUXOR PLUS MELANGE Nm 3/50

STOCK SERVICE

KALEIDOS Nm 7000

MOULINÉ
MULTICOLOR



30865 ✓
←

30866 ✓
←

30867 ✓
←

30868 ✓
←



30869 ✓
←

30870 ✓
←

30871 ✓
←

30872 ✓
←



30873 ✓
←

30874 ✓
←

30875 ✓
←

30876 ✓
←

✓ colore a STOCK SERVICE per
KALEIDOS Nm 7000

✓ STOCK SERVICE colour for
KALEIDOS Nm 7000

TABELLA COLORI

COLORE	STOCK SERVICE	POSIZIONE
00001	●▲■*◎	Q 1
1006	●▲■*◎	Q 10
20076	●▲■*◎	P 1
20089	●■*◎	H 2
20097	●	E 4
20108	●	N 5
20138		G 7
20167	●▲■*◎	I 9
20261	●*	O 2
20267	●▲■	A 1
20270	●	I 3
20276	●*◎	B 8
20277	●	B 1
20278	●■◎	C 7
20279	●	E 6
21453	●■	I 2
21458	●	Q 2
21462/14	●	Q 3
21463		Q 7
21464	●	Q 8
21471		L 8
21487	●◎	A 7
21500	●▲*	P 5
21508	●◎	D 7
21510	●*	C 8
21512	●◎	D 9
21517		C 4
21529	●	F 5
21540	●*	H 6
21542	●	I 8
21551	●	P 2
21553	●	O 4
21554	●	Q 4
21555	●	G 1
21573	●◎	L 5
22911		M 6
22912	●◎	N 9
22919	●	C 3
22923	●▲◎	D 5
22928		P 10
22936		O 5
22937		O 10
22939	●■◎	M 7
22945	●▲	B 5
22954		G 5
22955	●	H 7
22956	●	G 9
23161 mel.	◆	R 1
23164 mel.	◆	R 4
23165 mel.	◆	R 6
23812	●▲	L 3
23816	◎	F 6
23819	●	L 6

COLORE	STOCK SERVICE	POSIZIONE
24310	●	N 1
24327	●	P 9
24342 mel.	◆	R 2
24344 mel.	◆	R 7
24345 mel.	◆	R 3
24633	*◎	Q 6
24640	●	P 8
25102		H 1
25336	●▲■*	O 9
25339	●	N 7
25346	●■*	B 2
25350		N 4
25356	●■*	I 7
26020		N 8
26024		I 4
26755	●■◎	P 4
26757	●▲	E 2
26768		P 6
26772		N 3
26855	*	C 6
26856	●◎	D 8
26857	●*	A 2
26861	◎	C 1
27170	●*◎	H 5
27177		Q 9
27179		B 3
27181	●	F 1
27183		G 6
27185		M 2
27246		A 6
27250		P 3
27253		B 4
27642	▲■	B 9
27643		O 3
27644		F 7
27646	◎	D 2
27647		D 4
27650	●*	M 4
29031		C 2
29035		G 8
29036		H 8
29037		Q 5
29130 mel.	◆	R 5
29346	▲■*	D 1
29347	◎	L 7
29349	▲	B 7
29352		P 7
29355	▲	D 6
29356		F 8
29357	▲	G 4
29720		N 2
29723		N 6
29727		I 1

COLORE	STOCK SERVICE	POSIZIONE
29728	▲	I 6
29729		G 2
29732		F 9
29737		B 6
29739		O 8
29765	◎	F 3
29981	●*	D 3
29983		H 9
29984		G 3
30201	●	A 4
30202	●	A 5
30203		C 5
30205		E 3
30207	●*	F 4
30208		H 4
30209		I 5
30210	◎	L 2
30211		M 5
30212		M 8
30550	◎	H 3
30551		E 5
30552	▲■*◎	C 9
30554		A 8
30555	●*	O 7
30660		E 7
30661		E 8
30662		L 1
30663		L 4
30664	◎	M 3
30720 mel.	◆	R 8
30721 mel.	◆	R 9
30830		A 3
30831		A 9
30832		E 1
30833		E 9
30834		F 2
30835		L 9
30836		M 1
30837		M 9
30838		O 1
30839		O 6
30865	✓	S 1
30866	✓	S 2
30867	✓	S 3
30868	✓	S 4
30869	✓	T 1
30870	✓	T 2
30871	✓	T 3
30872	✓	T 4
30873	✓	U 1
30874	✓	U 2
30875	✓	U 3
30876	✓	U 4

● STOCK SERVICE colours for ALABAMA Nm 2/30 and COMPACT Nm 3/50
 * STOCK SERVICE colours for COMPACT Nm 2/50
 ▲ STOCK SERVICE colours for BREEZE Nm 7500

■ STOCK SERVICE colours for BLOOM BIO Nm 21000
 ◆ STOCK SERVICE colours for LUXOR PLUS MELANGE Nm 3/50
 ✓ STOCK SERVICE colours for KALEIDOS Nm 7000
 ◎ STOCK SERVICE colours for RICCIOLINO Nm 22000

La presente cartella è valida per i seguenti filati
This shade card is valid for the following yarns

ARTICOLO	COMPOSIZIONE	CERTIFICAZIONI DISPONIBILI
ACIDO Nm 2/82	82% (CO) cotone pettinato COMPACT - 18% (PL) poliestere PBT	
ALABAMA Nm 2/52 Nm 2/30 STOCK SERVICE	50% (CO) cotone pettinato - 50% (PC) fibra poliacrilica low-pilling COLORI: uniti e fluo	
ALI Nm 2/40	100% (CO) cotone fiammato crêpe	
BIO ETHIC Nm 2/50 STOCK SERVICE Nm 3/50 STOCK SERVICE Nm 7000 - Nm 3000	100% (CO) cotone pettinato BIO ORGANICO Certificato GOTS (Global Organic Textile Standard) Per colori a STOCK SERVICE , vedere cartella specifica BIO ETHIC	
BLOOM BIO Nm 21000 STOCK SERVICE Nm 7000 Nm 3500	85% (CO) cotone pettinato BIO-ORGANICO - 15% (PA) poliammide RICICLATO Certificato GOTS (Global Organic Textile Standard) Certificato RCS (Recycled Claim Standard)	 
BREEZE BIO Nm 7500	92% (CO) cotone pettinato BIO ORGANICO - 8% (PL) poliestere PBT RICICLATO Certificato GOTS (Global Organic Textile Standard) Certificato RCS (Recycled Claim Standard)	 
BREEZE Nm 7500 STOCK SERVICE Nm 4000	92% (CO) cotone pettinato COMPACT - 8% (PL) poliestere PBT 90% (CO) cotone pettinato COMPACT - 10% (PL) poliestere PBT	
CHERRY CRÊPE Nm 2/80 Nm 2/48	82% (CO) cotone pettinato COMPACT - 18% (PA) poliammide 88% (CO) cotone pettinato COMPACT - 12% (PA) poliammide	
COMPACT Nm 2/50 STOCK SERVICE Nm 3/50 STOCK SERVICE Nm 7000 - Nm 3300	100% (CO) cotone pettinato COMPACT	
CONFINI CRÊPE Nm 35000 Nm 54000 - Nm 7000	84% (CO) cotone pettinato COMPACT EXTRA - 16% (PA) poliammide 88% (CO) cotone pettinato COMPACT EXTRA - 12% (PA) poliammide	
CONTATTO BIO Nm 54000	88% (CO) cotone pettinato BIO ORGANICO - 12% (PA) poliammide RICICLATO Certificato GOTS (Global Organic Textile Standard) Certificato RCS (Recycled Claim Standard)	 
FIAMMA Nm 30000 Nm 45000	93% (CO) cotone fiammato - 7% (PA) poliammide 90% (CO) cotone fiammato - 10% (PA) poliammide	
KALEIDOS Nm 7000 STOCK SERVICE	86% (CO) cotone pettinato COMPACT - 14% (PA) poliammide COLORI: moulinè multicolor	
LUXOR PLUS MELANGE Nm 3/50 STOCK SERVICE	100% (CO) cotone pettinato COLORI: melange	
MAKÒ CRÊPE Nm 2/60 - Nm 3/60	100% (CO) cotone CRÊPE pettinato EXTRA	
MAKÒ Nm 2/85 - Nm 3/85 - Nm 7000	100% (CO) cotone pettinato COMPACT EXTRA	
RICCIOLINO Nm 22000 STOCK SERVICE Nm 7000	86% (CO) cotone pettinato COMPACT - 14% (PA) poliammide	
STEEL NOVO Nm 27000	80% (CO) cotone pettinato COMPACT - 20% (ME) acciaio inox	
STYLE Nm 30000	93% (CO) cotone pettinato COMPACT EXTRA - 7% (PL) poliestere PBT	  On request
WOOLCOTT-25 Nm 6000 Nm 3000	75% (CO) cotone pettinato COMPACT - 25% (WO) lana merinos extrafine	  On request

NORME DI LAVAGGIO:

ALI • BIO-ETHIC • BLOOM BIO

CHERRY CRÊPE • COMPACT • CONFINI CRÊPE • CONTATTO BIO

FIAMMA • KALEIDOS • LUXOR PLUS • MAKÒ • MAKÒ CRÊPE

RICCIOLINO • WOOLCOTT-25



IT Marcabile "lavabile in lavatrice con ciclo delicato" previo preliminar lavaggio industriale ad acqua con asciugatura in tumbler. In assenza di tale trattamento industriale, si consiglia di marcare "lavabile a mano".

EN To label "Mild wash cycle" after carrying out a preliminary industrial water washing and tumbler drying. Without this industrial treatment, to label "Hand wash".

DE Zu etikettieren "Schon-waschgang" nach einem industriellen Vor-Waschen und Trocken im Tumbler. Ohne diese Behandlung, "Hand-Wäsche" zu etikettieren.

FR A' étiquetter: "Lavage délicat à la machine" après avoir effectué un lavage préalable industriel dans l'eau et le séchage dans le tambour. A' défaut de ce traitement à étiquetter "Lavage à la main".

NORME DI LAVAGGIO:

STEEL NOVO



NORME DI LAVAGGIO:

ALABAMA



NORME DI LAVAGGIO:

ACIDO • BREEZE • BREEZE BIO • STYLE



IT Marcabile "lavabile in lavatrice con ciclo delicato" previo preliminar lavaggio industriale ad acqua con asciugatura in tumbler.

EN To label "Mild wash cycle" after carrying out a preliminary industrial water washing and tumbler drying.

DE Zu etikettieren "Schon-waschgang" nach einem industriellen Vor-Waschen und Trocken im Tumbler.

FR A' étiquetter: "Lavage délicat à la machine" après avoir effectué un lavage préalable industriel dans l'eau et le séchage dans le tambour.

AVVERTENZE IMPORTANTI | IMPORTANT NOTICE | WICHTIGE ANMERKUNG | AVERTISSEMENT IMPORTANT:

IT → I vari punti maglia condizionano il rientro al lavaggio. Si raccomanda di effettuare una prova di lavaggio e di stiro su capo pilota prima di passare alla produzione industriale. Comunicare, al momento dell'ordine, l'eventuale utilizzo in rigatura.

EN → Shrinking after washing depends on the kind of stitch used. We recommend to make the washing and ironing tests with a prototype garment before entering bulk production. When placing your orders, please inform us if the yarn is used for knitting in stripes.

DE → Das Eingehen nach Waschen hängt von der Maschenart ab. Es wird eine Schrumpfkontrolle beim Waschen und Buegeln einer Prototyp-Masche vor der Produktion empfohlen. Bei der Gelegenheit Auftragserteilung wollen Sie uns bitte immer Bescheid geben wenn das Garn auch in Streifen verstrickt wird.

FR → Les différents points maille conditionnent le rétrécissement au lavage. On conseille d'effectuer le contrôle du rétrécissement au moyen d'un essai lavage-repassage dans un échantillon prototype en maille avant de lancer la production industrielle. À l'occasion de la transmission de votre commande, veuillez nous prévenir si le fil est tricoté en rayures.

AVVERTENZE IMPORTANTI PER TUTTI I FILATI ELASTICIZZATI | IMPORTANT NOTICE FOR ALL STRETCH YARNS WICHTIGE ANMERKUNG FÜR ALLE ELASTIKGARNE | AVERTISSEMENT IMPORTANT POUR TOUS LES FILS EXTENSIBLES:

→ Tutti i filati elasticizzati devono accuratamente essere lavorati e vaporizzati per verificare i rientri in larghezza e in lunghezza, che sono soggetti a variazioni in funzione delle lavorazioni utilizzate.

IT → Comunicare sempre, al momento della trasmissione dell'ordine, l'eventuale utilizzo in rigatura.

→ Vista la particolare costruzione di questi articoli e il processo di tintura utilizzato, uno scarto in fase di smacchinatura del 5/7% è da considerare nella norma.

→ All stretch yarns have to be worked with great care and steamed to make sure they maintain their length and width, which may vary, depending on the type of stitch being utilized.

EN → When placing your orders, please always inform us if the yarn is used for knitting in stripes.

→ Due to the particular process of spinning and dyeing of these yarns, a waste of 5/7% during the knitting is to be considered within the standards of the quality.

→ Alle Elastikgarne müssen sorgfältig verarbeitet und gedämpft werden, um das Eingehen in der Breite und Länge zu prüfen, das je nach Muster unterschiedlich sein kann.

DE → Bei der Gelegenheit der Auftragserteilung wollen Sie uns bitte immer Bescheid geben wenn das Garn auch in Streifen verstrickt wird.

→ In Anbetracht der Konstruktion des Artikels sowie des Färbeprozesses ist ein Ausschuss von 5/7% beim Stricken in der Norm zu betrachten.

→ Tous les fils extensibles doivent être soigneusement tricotés et vaporisés pour contrôler leur stabilité en largeur et en longueur, car ils sont sujets aux rétrécissements selon le type de maille utilisée.

FR → A l'occasion de la transmission de votre commande veuillez nous prévenir toujours si le fil est tricoté en rayures.

→ En considérant la particulière construction de ces articles et le procédé de teinture utilisé, un déchet de 5/7% pendant le tricotage est à considérer normal.