

**STOCK SERVICE**

# precious fibers

## fall-winter 2026-2027

**Afther RWS**

**STOCK SERVICE**

**Ameba**

**Ameba Moulinè**

**Butterfly**

**Dafne**

**Deja-vu**

**Eclipse GRS**

**STOCK SERVICE**

**Eclipse**

**Eclipse Lurex**

**STOCK SERVICE**

**Fire Garzato**

**STOCK SERVICE**

**Furetto**

**STOCK SERVICE**

**Furlana**

**STOCK SERVICE**

**Lanapiù RWS**

**STOCK SERVICE**

**Plancton GRS**

**Simos**

**STOCK SERVICE**

**Taz**

**STOCK SERVICE**

**Torbato**



 **ALPES**  
manifattura filati —

A

B

C

A

B

C

30745

28010 ▲■◆✓

29525

30431

30430 ♣

29172

30432 ♥

29177 MEL.

28019 MEL. ▲●

29542 ▲■◆

29527 ■◆♥

30748

29912 ●♦

30605

29173

29544

28012 ▲■●◆

29528 ▲■●◆

29898 ▲●◆♣

29524 ▲■◆✓♣

30281

25832

30747

29529

29545

29171

29601 ■♦

▲ colore a STOCK SERVICE per AMEBA Nm 4000-Nm 7000  
 ■ colore a STOCK SERVICE per ECLIPSE Nm 4000-Nm 9000

✓ colore a STOCK SERVICE per TORBATO Nm 2/48

♣ colore a STOCK SERVICE per LANAPIÙ RWS Nm 4000-Nm 9000-Nm 15000

● colore a STOCK SERVICE per FIRE GARZATO Nm 3600-Nm 7000  
 ◆ colore a STOCK SERVICE per FURETTO Nm 3600-Nm 7000

♥ colore a STOCK SERVICE per PLANCTON GRS Nm 4000-Nm 7000

D

E

F

D

E

F

30607

29603 ♦

29605 ▲■

29188 ▲

30049

30048 ▲■♦♥

29174 ■

29531

30436 ▲■♦

30437

29176

30285

30282 ♣♥

30050 ■♦

25860 MEL. ●♦

28088 ▲■♦

29532 ▲■♦

25861 MEL. ▲■♦♦✓♣

28025 ●

29179

30609 MEL.

29602 ▲■♦✓♣

28032

25863 MEL. ■●♦✓

30283

30608

30286

▲ STOCK SERVICE colour for AMEBA Nm 4000 and Nm 7000

■ STOCK SERVICE colour for ECLIPSE Nm 4000 and Nm 9000

✓ STOCK SERVICE colour for TORBATO Nm 2/48

♣ STOCK SERVICE colour for LANAPIU RWS Nm 4000-Nm 9000-Nm 15000

● STOCK SERVICE colour for FIRE GARZATO Nm 3600 and Nm 7000

♦ STOCK SERVICE colour for FURETTO Nm 3600 and Nm 7000

♥ STOCK SERVICE colour for PLANCTON GRS Nm 4000-Nm 7000

G

H

I

G

H

I

6473 ▲■●◆✓♣♥

30047

26450 ▲■◆♣♥

30610

29535

28033 ▲■◆

25845 ▲●♣♥

29182 ■◆✓

836 ▲■●◆✓♣♥

29189 ▲

29606

30749

30287

30750

28040 ▲■

28092 MEL. ▲

30046

25835

30042 ▲■◆

30751

30614 ♥

30041

30288

30752

30043

30044 ◆

28039 ▲■

▲ colore a STOCK SERVICE per AMEBA Nm 4000-Nm 7000

■ colore a STOCK SERVICE per ECLIPSE Nm 4000-Nm 9000

✓ colore a STOCK SERVICE per TORBATO Nm 2/48

♣ colore a STOCK SERVICE per LANAPIÙ RWS Nm 4000-Nm 9000-Nm 15000

● colore a STOCK SERVICE per FIRE GARZATO Nm 3600-Nm 7000

◆ colore a STOCK SERVICE per FURETTO Nm 3600-Nm 7000

♥ colore a STOCK SERVICE per PLANCTON GRS Nm 4000-Nm 7000

**ECLIPSE LUREX Nm 3600**  
FROM STOCK SERVICE OF ECLIPSE

L

M

N

L

M

N

30488

30470

30479

30753

30471

30480

30489

30754

30481

30490

30472

30482

30491

30473

30483

30492

30474

30484

30494

30475

30485

30495

30477

30486

30496

30478

30487

## La presente cartella è valida per i seguenti articoli

This shade card is valid for the following articles

ARTICOLO	FIN.	COMPOSIZIONE	CERTIFICAZIONI DISPONIBILI
AFTHER RWS	Nm 3600 Nm 2200	Fin. 5 Fin. 3 34% (WM) superkid mohair 33% (WO) lana merinos RWS (Responsible Wool Standard) 33% (PA) poliammide RICICLATO GRS (Global Recycled Standard)	   On request
AMEBA	Nm 7000 Nm 4000	Fin. 7 Fin. 5/3 48% (WM) superkid mohair (sostenibile) - 36% (PC) fibra poliacrilica 9% (PA) poliammide - 7% (PL) poliestere PBT	 On request
AMEBA MOULINÈ <b>STOCK SERVICE</b>	Nm 4000	Fin. 5 48% (WM) superkid mohair - 36% (PC) fibra poliacrilica 9% (PA) poliammide - 7% (PL) poliestere PBT Selezionare 3 colori da abbinare dalla presente cartella Pls. select 3 colours to match from this card	 On request
BUTTERFLY	Nm 8500	Fin. 5 75% (WM) superkid mohair 25% (PA) poliammide	 On request
DAFNE	Nm 20000	Fin. 12/7 37% (WM) superkid mohair - 36% (WO) lana merinos extrafine 27% (PA) poliammide	  On request
DEJA-VU	Nm 12000 Nm 7000	Fin. 7 Fin. 5 41% (WP) alpaca superfine sostenibile (AIA member) 40% (PA) poliammide - 19% (PL) poliestere PBT	   On request
ECLIPSE GRS	Nm 9000 Nm 4000	Fin. 7 Fin. 5 28% (WM) kid mohair - 43% (PC) fibra poliacrilica 22% (PA) poliammide RICICLATO GRS (Global Recycled Standard) 7% (PL) poliestere PBT	 On request
ECLIPSE <b>STOCK SERVICE</b>	Nm 9000 Nm 4000	Fin. 7 Fin. 5/3 28% (WM) kid mohair - 46% (PC) fibra poliacrilica 19% (PA) poliammide - 7% (PL) poliestere PBT	
ECLIPSE LUREX <b>FROM STOCK SERVICE OF ECLIPSE</b>	Nm 3600	Fin. 5/3 26% (WM) kid mohair - 39% (PC) fibra poliacrilica 24% (PA) poliammide - 11% (PL) poliestere PBT	
FIRE GARZATO <b>STOCK SERVICE</b>	Nm 7000 Nm 3600	Fin. 7 Fin. 5/3 48% (WP) alpaca superfine sostenibile (AIA member) 36% (PC) fibra poliacrilica - 9% (PA) poliammide - 7% (PL) poliestere PBT	  On request
FURETTO <b>STOCK SERVICE</b>	Nm 7000 Nm 3600	Fin. 7 Fin. 5/3 20% (WP) alpaca superfine sostenibile (AIA member) 55% (PC) fibra poliacrilica - 18% (PA) poliammide 7% (PL) poliestere PBT	  On request
FURLANA	Nm 7000 Nm 4000	Fin. 7 Fin. 5/3 20% (WO) lana merinos - 18% (PA) poliammide 55% (PC) fibra poliacrilica - 7% (PL) poliestere PBT	 On request
LANAPIÙ RWS <b>STOCK SERVICE</b>	Nm 15000	Fin. 12 51% (WO) lana merinos extrafine RWS (Responsible Wool Standard) 8% (PA) poliammide RICICLATO RCS (Recycled Claim Standard) 24% (PC) fibra poliacrilica - 17% (PL) poliestere PBT	  On request
LANAPIÙ RWS <b>STOCK SERVICE</b>	Nm 9000 Nm 4000	Fin. 7 Fin. 5 51% (WO) lana merinos extrafine RWS (Responsible Wool Standard) 14% (PA) poliammide RICICLATO RCS (Recycled Claim Standard) 28% (PC) fibra poliacrilica - 7% (PL) poliestere PBT	  On request
PLANCTON GRS <b>STOCK SERVICE</b>	Nm 7000 Nm 4000	Fin. 7 Fin. 5/3 28% (WM) superkid mohair (sostenibile) - 30% (PC) fibra poliacrilica 34% (PA) poliammide RICICLATO GRS (Global Recycled Standard) 8% (PL) poliestere PBT	  On request
SIMOS	Nm 8500	Fin. 5 75% (WM) superkid mohair 25% (SE) seta schappe	 On request
TAZ	Nm 5000 Nm 10000	Fin. 5/3 Fin. 7 19% (WP) alpaca superfine sostenibile (AIA member) 27% (WO) lana merinos - 45% (PC) fibra poliacrilica 9% (PL) poliestere PBT	   On request
TORBATO <b>STOCK SERVICE</b>	Nm 2/48	Fin. 12 20% (WO) lana merinos extrafine - 38% (PA) poliammide 31% (PC) fibra poliacrilica - 11% (PL) poliestere PBT	 On request

# STOCK SERVICE

## TABELLA COLORI

COLORE	STOCK SERVICE	POSIZIONE	COLORE	STOCK SERVICE	POSIZIONE	COLORE	STOCK SERVICE	POSIZIONE
836	▲■●◆✓♣♥	G 9	29535		G 5	30474		M 6
6473	▲■●◆✓♣♥	G 1	29542	▲■◆	A 4	30475		M 7
25832		A 8	29544		A 6	30477		M 8
25835		H 9	29545		A 9	30478		M 9
25845	▲●♣♥	G 7	29601	▲◆	C 9	30479		N 1
25860 mel.	●◆	F 5	29602	▲■◆✓♣♥	D 8	30480		N 2
25861 mel.	▲■●◆✓♣	F 6	29603	◆	E 1	30481		N 3
25863 mel.	■●◆✓	F 8	29605	▲■	F 1	30482		N 4
26450	▲■◆♣♥	G 3	29606		H 2	30483		N 5
28010	▲■◆✓	B 1	29898	▲●◆♣	A 7	30484		N 6
28012	▲■●◆	B 6	29912	●◆	A 5	30485		N 7
28019 mel.	▲●	C 3	30041		I 4	30486		N 8
28025	●	D 7	30042	▲●◆	I 1	30487		N 9
28032		E 8	30043		I 7	30488		L 1
28033	▲■◆	G 6	30044	◆	I 8	30489		L 3
28039	▲■	I 9	30046		H 8	30490		L 4
28040	▲■	H 5	30047		G 2	30491		L 5
28088	▲■◆	D 6	30048	▲■◆♥	F 2	30492		L 6
28092 mel.	▲	H 7	30049		E 2	30494		L 7
29171		B 9	30050	■◆	E 5	30495		L 8
29172		C 2	30281		C 7	30496		L 9
29173		C 5	30282	♣♥	D 5	30605		B 5
29174	■	D 3	30283		D 9	30607		D 1
29176		E 4	30285		F 4	30608		E 9
29177 mel.		B 3	30286		F 9	30609 mel.		F 7
29179		E 7	30287		H 4	30610		G 4
29182	■◆✓	G 8	30288		I 5	30614	♥	I 3
29188	▲	D 2	30430	♣	B 2	30745		A 1
29189	▲	H 1	30431		A 2	30747		B 8
29524	▲■◆✓♣	B 7	30432	♥	A 3	30748		C 4
29525		C 1	30436	▲■◆	F 3	30749		H 3
29527	■◆♥	B 4	30437		D 4	30750		H 6
29528	▲■●◆	C 6	30470		M 1	30751		I 2
29529		C 8	30471		M 2	30752		I 6
29531		E 3	30472		M 4	30753		L 2
29532	▲■◆	E 6	30473		M 5	30754		M 3

- ▲ STOCK SERVICE colour for AMEBA Nm 4000 and Nm 7000
- STOCK SERVICE colour for FIRE GARZATO Nm 3600 and Nm 7000
- STOCK SERVICE colour for ECLIPSE Nm 4000 and Nm 9000
- ◆ STOCK SERVICE colour for FURETTO Nm 3600 and Nm 7000
- ✓ STOCK SERVICE colour for TORBATO Nm 2/48
- ♥ STOCK SERVICE colour for PLANCTON GRS Nm 4000-Nm 7000
- ♣ STOCK SERVICE colour for LANAPIÙ RWS Nm 4000-Nm 9000-Nm 15000

## STOCK SERVICE

**ameba Nm 7000 - Nm 4000**

**eclipse Nm 9000 - Nm 4000**

**fire garzato Nm 7000 - Nm 3600**

**furetto Nm 7000 - Nm 3600**

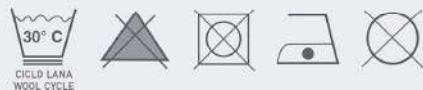
**lanapiù rws Nm 15000 - Nm 9000 - Nm 4000**

**plancton grs Nm 7000 - Nm 4000**

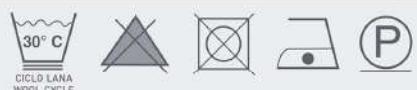
**torbato Nm 2/48**

### NORME DI LAVAGGIO:

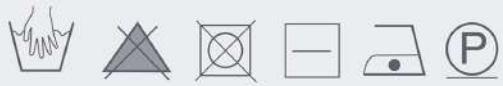
AMEBA • AMEBA MOULINÈ • DEJA-VU • ECLIPSE GRS  
ECLIPSE • ECLIPSE LUREX • FIRE GARZATO • FURETTO  
FURLANA • LANAPIÙ RWS • PLANCTON GRS • TAZ • TORBATO



### AFTHER RWS



### BUTTERFLY • DAFNE • SIMOS



### AVVERTENZE IMPORTANTI PER TUTTI I FILATI ELASTICIZZATI | IMPORTANT NOTICE FOR ALL STRETCH YARNS WICHTIGE ANMERKUNG FÜR ALLE ELASTIKGARNE | AVERTISSEMENT IMPORTANT POUR TOUS LES FILS EXTENSIBLES:

- IT** → Tutti i filati elasticizzati devono accuratamente essere lavorati e vaporizzati per verificare i rientri in larghezza e in lunghezza, che sono soggetti a variazioni in funzione delle lavorazioni utilizzate.  
→ Comunicare sempre, al momento della trasmissione dell'ordine, l'eventuale utilizzo in rigatura.  
→ Vista la particolare costruzione di questi articoli e il processo di tintura utilizzato, uno scarto in fase di smacchinatura del 5/7% è da considerare nella norma.
- EN** → All stretch yarns have to be worked with great care and steamed to make sure they maintain their length and width, which may vary, depending on the type of stitch being utilized.  
→ When placing your orders, please always inform us if the yarn is used for knitting in stripes.  
→ Due to the particular process of spinning and dyeing of these yarns, a waste of 5/7% during the knitting is to be considered within the standards of the quality.
- DE** → Alle Elastikgarne müssen sorgfältig verarbeitet und gedämpft werden, um das Eingehen in der Breite und Länge zu prüfen, das je nach Muster unterschiedlich sein kann.  
→ Bei der Gelegenheit der Auftragerteilung wollen Sie uns bitte immer Bescheid geben wenn das Garn auch in Streifen verstrickt wird.  
→ In Anbetracht der Konstruktion des Artikels sowie des Färbeprozesses ist ein Ausschuss von 5/7% beim Stricken in der Norm zu betrachten.
- FR** → Tous les fils extensibles doivent être soigneusement tricotés et vaporisés pour contrôler leur stabilité en largeur et en longueur, car ils sont sujets aux rétrécissements selon le type de maille utilisée.  
→ A l'occasion de la transmission de votre commande veuillez nous prévenir toujours si le fil est tricoté en rayures.  
→ En considérant la particulière construction de ces articles et le procédé de teinture utilisé, un déchet de 5/7% pendant le tricotage est à considérer normal.

**IT** Segnaliamo che l'alpaca, fibra animale naturale, può essere soggetta a leggere variazioni di colore sul greggio. Pertanto non possiamo escludere differenze di tonalità tra lotti diversi dello stesso colore ed eventuale presenza di peli naturali a contrasto – chiari o scuri.

**EN** We inform that the natural animal fibre Alpaca could be subject to slight colour variations on the raw material. Therefore we cannot exclude tone difference between dyelots of the same colour and eventual presence of natural hairs – light or dark – in contrast.

**DE** Wir möchten darauf hinweisen, dass bei der natürliche Tierfaser Alpaka leichte Farbunterschiede in der Roh Material auftreten können. Deshalb kann man Farbabweichungen zwischen den einzelnen Partien der selbe Farbe, wie auch helle oder dunkler Anwesenheit von natürlichen Haaren, nicht ausschließen.

**FR** Nous signalons que la fibre naturelle animale Alpaga peut être exposée à des légères variations de couleur sur la matière première. On ne peut donc pas exclure des variations de tons parmi différents lots de la même couleur ni la présence éventuelle de poils naturels – clairs ou foncés – en contraste.

# Alpes' commitment for a sustainable world

## CERTIFICAZIONE CERTIFICATION

## COSA GARANTISCE WHAT GUARANTEES



Certified by ICEA  
ICEA-TX-22

**RWS** Responsible Wool Standard

**RMS** Responsible Mohair Standard

**RAS** Responsible Alpaca Standard



Certified by ICEA  
ICEA-TX-22

Origine della fibra animale (lana - mohair - alpaca) da fattorie certificate, in cui viene tutelato il benessere fisico e mentale degli animali, durante tutto il loro ciclo di vita  
Origin of animal fiber (wool - mohair - alpaca) from certified farms, in which the physical and mental well-being of the animals is protected, throughout their life cycle

Gestione responsabile dei terreni adibiti all'allevamento, finalizzata alla riduzione dell'impatto ambientale  
Responsible management of land used for breeding, aimed at reducing the environmental impact

Tracciabilità di tutta la filiera

Traceability of the entire supply chain



Certified by ICEA  
ICEA-TX-22



Certified by ICEA  
ICEA-TX-22

**GRS - Global Recycled Standard**

Contenuto di materiali da riciclo verificato e controllato da enti esterni accreditati  
Content of recycled materials verified by a third party

Tracciabilità lungo il processo produttivo

Traceability throughout the entire production process

Rispetto di stringenti criteri ambientali e sociali attinenti ai diritti dei lavoratori

Compliance with relevant environmental criteria and respect of social criteria relating to workers' rights



Certified by ICEA  
ICEA-TX-22

**RCS - Recycled Claim Standard**

Contenuto di materiali da riciclo verificato e controllato da enti esterni accreditati, con riduzione dell'impatto sull'ambiente, in termini di emissioni di CO<sub>2</sub> e di consumo di risorse naturali (materie prime, acqua ed energia)

Content of recycling material verified and controlled by a third party, resulting in a reduction in the impact on the environment, in terms of CO<sub>2</sub> emissions and consumption of natural resources (raw material, water and energy)

Tracciabilità di tutta la filiera

Traceability of the entire supply chain



## CHI SIAMO

AIA (International Alpaca Association) è l'associazione con base in Perù che promuove lo sviluppo responsabile e sostenibile dell'industria dell'alpaca.

Alpes Manifattura Filati spa, in quanto socio finanziatore, contribuisce concretamente ai progetti di sviluppo sostenibile e acquista la materia prima alpaca da aziende a loro volta socie, che hanno aderito ai protocolli AIA.

## LA NOSTRA MISSIONE

AIA diffonde tra gli associati, in particolare tra gli allevatori e i centri di raccolta della fibra, standard di corretto trattamento degli animali, con metodi di tosatura veloci e indolori, favorendo il benessere e la salute dei camelidi.

AIA è attiva anche nel promuovere la responsabilità sociale nella filiera dell'alpaca, al fine di proteggere la delicata economia delle popolazioni rurali delle Ande, strettamente collegata all'allevamento dei camelidi fin dai tempi più remoti.

## WHO WE ARE

AIA (International Alpaca Association) is the Peru-based association that promotes the sustainable and responsible development of the alpaca industry.

Alpes Manifattura Filati spa, as a financing partner, concretely contributes to sustainable development projects and buys alpaca raw material from member companies that have adhered to the AIA protocols.

## OUR MISSION

AIA spreads among the associates, in particular among the breeders and the fiber collection centers, standards of correct treatment of the animals, with fast and painless shearing methods, favoring the well-being and health of the camelids.

AIA is also active in promoting social responsibility in the alpaca supply chain, in order to protect the delicate economy of the rural populations of the Andes, closely linked to the breeding of camelids since ancient times.