

## Scope Certificate

Scope Certificate Number ICA-RAF-20-30/01C  
Scope Certificate Version Number ICA-RAF-20-30/01C

**ICEA**

certifies that

### ALPES MANIFATTURA FILATI SPA

Textile-Exchange-ID (TE-ID) TE-00036884

ICEA Client Number ICEA-TX-22

Via Salute 52

Rossano Veneto, 36028

Veneto, Italy

has been audited and found to be in conformity with the  
Responsible Animal Fiber covering

**Responsible Wool Standard (Version RWS 2.2)**  
**Responsible Mohair Standard (Version RMS 2.2)**  
**Responsible Alpaca Standard (Version RAS 2.2)**

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):  
**Dyed yarns (PC0029)**

Process categories carried out under responsibility of the above mentioned organization for the certified products cover:  
**Spinning (PR0027), Dyeing (PR0008)\*, Preparatory (PR0022)\***

\*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until: 2026-01-19

Audit criteria: Responsible Wool Standard 2.2:2021, Responsible Mohair Standard 2.2:2021, Responsible Alpaca Standard 2.2:2021, Content Claim Standard 3.1:2022, Textile Exchange Standards Claims Policy V1.3

Place and Date of Issue (YYYY-MM-DD)      Certification Body  
Bologna, 2025-01-20

Standard

Status: Valid

  
Paolo Dumaca



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Certification Body Licensed by: Textile Exchange; Licensing Code: CB-ICA

Certification Body Accredited by: IOAS ; Accreditation Number: 26

Inspection Body:

Auditor(s): DORIANA OSMANIDoriana Osmani

This scope certificate provides no proof that any goods delivered by its holder are RWS,RMS,RAS certified. Proof of **RWS, RMS, RAS** certification of goods delivered is provided by a valid transaction certificate (TC) or equivalent covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.

To authenticate this certificate, please visit [www.TextileExchange.org/Certificates](http://www.TextileExchange.org/Certificates).

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ALPES MANIFATTURA FILATI SPA  
RWS V2.2:2021  
RMS V2.2:2021  
RAS V2.2:2021

Under the scope of this certificate, the following products are covered.

Products Appendix

Product Number	Product Category	Product Details	Material Composition	Standard (Label Grade)	Facility Number
367	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	100.00% Responsible Wool (RM0083)	RWS	TE-00036884, TE-00015297, TE-00050896
368	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	50.00% Acrylic (RM0156) + 50.00% Responsible Wool (RM0083)	RWS	TE-00036884, TE-00015297, TE-00050896
369	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	50.00% Acrylic (RM0156) + 20.00% Alpaca (RM0001) + 30.00% Responsible Wool (RM0083)	RWS	TE-00036884, TE-00015297, TE-00050896
23798	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	47.00% Responsible Mohair (RM0064) + 42.00% Polyamide (RM0182) + 11.00% Polyester (RM0186)	RMS	TE-00036884, TE-00015297, TE-00050896
23793	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	8.00% Polyester (RM0186) + 34.00% Polyamide (RM0182) + 28.00% Responsible Mohair (RM0064) + 30.00% Acrylic (RM0156)	RMS	TE-00036884, TE-00015297, TE-00050896
23792	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	48.00% Responsible Mohair (RM0064) + 36.00% Acrylic (RM0156) + 9.00% Polyamide (RM0182) + 7.00% Polyester (RM0186)	RMS	TE-00036884, TE-00015297, TE-00050896
29163	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	47.00% Responsible Wool (RM0083) + 47.00% Acrylic (RM0156) + 6.00% Polyester (RM0186)	RWS	TE-00036884, TE-00015297, TE-00050896
53609	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	41.00% Responsible Alpaca (RM0007) + 40.00% Polyamide (RM0182) + 19.00% Polyester (RM0186)	RAS	TE-00036884, TE-00015297, TE-00050896
53610	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	48.00% Responsible Alpaca (RM0007) + 36.00% Acrylic (RM0156) + 9.00% Polyamide (RM0182) + 7.00% Polyester (RM0186)	RAS	TE-00036884, TE-00015297, TE-00050896
53611	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	20.00% Responsible Alpaca (RM0007) + 55.00% Acrylic (RM0156) + 18.00% Polyamide (RM0182) + 7.00% Polyester (RM0186)	RAS	TE-00036884, TE-00015297, TE-00050896
53612	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	33.00% Responsible Alpaca (RM0007) + 16.00% Viscose (RM0238) + 51.00% Polyamide (RM0182)	RAS	TE-00036884, TE-00015297, TE-00050896
53613	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	23.00% Responsible Alpaca (RM0007) + 46.00% Polyamide (RM0182) + 31.00% Acrylic (RM0156)	RAS	TE-00036884, TE-00015297, TE-00050896
53615	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	40.00% Responsible Alpaca (RM0007) + 60.00% Responsible Wool (RM0083)	RWS RAS	TE-00036884, TE-00015297, TE-00050896
53616	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	40.00% Alpaca (RM0001) + 60.00% Responsible Wool (RM0083)	RWS	TE-00036884, TE-00015297, TE-00050896

53617	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	40.00% Responsible Alpaca (RM0007) + 60.00% Wool (RM0077)	RAS	TE-00036884, TE-00015297, TE-00050896
53618	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	19.00% Alpaca (RM0001) + 27.00% Responsible Wool (RM0083) + 45.00% Acrylic (RM0156) + 9.00% Polyester (RM0186)	RWS	TE-00036884, TE-00015297, TE-00050896
53619	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	38.00% Responsible Alpaca (RM0007) + 56.00% Responsible Wool (RM0083) + 6.00% Polyester (RM0186)	RWS RAS	TE-00036884, TE-00015297, TE-00050896
53620	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	13.00% Responsible Wool (RM0083) + 44.00% Acrylic (RM0156) + 25.00% Polyamide (RM0182) + 18.00% Polyester (RM0186)	RWS	TE-00036884, TE-00015297, TE-00050896
53621	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	62.00% Responsible Wool (RM0083) + 26.00% Acrylic (RM0156) + 12.00% Polyamide (RM0182)	RWS	TE-00036884, TE-00015297, TE-00050896
53622	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	50.00% Responsible Wool (RM0083) + 25.00% Acrylic (RM0156) + 25.00% Polyamide (RM0182)	RWS	TE-00036884, TE-00015297, TE-00050896
53623	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	70.00% Responsible Wool (RM0083) + 23.00% Silk (RM0065) + 7.00% Polyamide (RM0182)	RWS	TE-00036884, TE-00015297, TE-00050896
53624	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	55.00% Responsible Wool (RM0083) + 23.00% Acrylic (RM0156) + 22.00% Polyamide (RM0182)	RWS	TE-00036884, TE-00015297, TE-00050896
53625	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	74.00% Responsible Wool (RM0083) + 17.00% Polyamide (RM0182) + 9.00% Polyester (RM0186)	RWS	TE-00036884, TE-00015297, TE-00050896
53626	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	90.00% Responsible Wool (RM0083) + 10.00% Polyester (RM0186)	RWS	TE-00036884, TE-00015297, TE-00050896
53627	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	99.00% Responsible Wool (RM0083) + 1.00% Polyamide (RM0182)	RWS	TE-00036884, TE-00015297, TE-00050896
53628	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	46.00% Responsible Wool (RM0083) + 46.00% Acrylic (RM0156) + 8.00% Polyester (RM0186)	RWS	TE-00036884, TE-00015297, TE-00050896
53629	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	48.00% Responsible Wool (RM0083) + 47.00% Polyamide (RM0182) + 5.00% Polyester (RM0186)	RWS	TE-00036884, TE-00015297, TE-00050896
53630	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	55.00% Responsible Wool (RM0083) + 25.00% Acrylic (RM0156) + 12.00% Polyester (RM0186) + 8.00% Polyamide (RM0182)	RWS	TE-00036884, TE-00015297, TE-00050896
53631	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	70.00% Responsible Wool (RM0083) + 30.00% Acrylic (RM0156)	RWS	TE-00036884, TE-00015297, TE-00050896
53634	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	30.00% Responsible Mohair (RM0064) + 30.00% Wool (RM0077) + 28.00% Polyamide (RM0182) + 12.00% Polyester (RM0186)	RMS	TE-00036884, TE-00015297, TE-00050896
53636	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	40.00% Responsible Wool (RM0083) + 23.00% Polyamide (RM0182) + 26.00% Acrylic (RM0156) + 11.00% Polyester (RM0186)	RWS	TE-00036884, TE-00015297, TE-00050896

53637	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	20.00% Responsible Wool (RM0083) + 38.00% Polyamide (RM0182) + 31.00% Acrylic (RM0156) + 11.00% Polyester (RM0186)	RWS	TE-00036884, TE-00015297, TE-00050896
53638	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	20.00% Responsible Wool (RM0083) + 18.00% Polyamide (RM0182) + 55.00% Acrylic (RM0156) + 7.00% Polyester (RM0186)	RWS	TE-00036884, TE-00015297, TE-00050896
70564	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	34.00% Mohair (RM0058) + 33.00% Responsible Wool (RM0083) + 33.00% Polyamide (RM0182)	RWS	TE-00036884, TE-00015297, TE-00050896
70565	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	51.00% Responsible Wool (RM0083) + 8.00% Polyamide (RM0182) + 24.00% Acrylic (RM0156) + 17.00% Polyester (RM0186)	RWS	TE-00036884, TE-00015297, TE-00050896
70566	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	51.00% Responsible Wool (RM0083) + 14.00% Polyamide (RM0182) + 28.00% Acrylic (RM0156) + 7.00% Polyester (RM0186)	RWS	TE-00036884, TE-00015297, TE-00050896
70567	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	98.00% Responsible Wool (RM0083) + 2.00% Polyamide (RM0182)	RWS	TE-00036884, TE-00015297, TE-00050896

Place and Date of Issue (YYYY-MM-DD) Certification Body  
Bologna, 2025-01-20

Standard

Status: Valid

*Paolo Dumaca*  
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RWS 2.2:2021  
RMS 2.2:2021  
RAS 2.2:2021

Under the scope of this certificate, the following facilities have been audited and found to be in conformity.

Site Appendix

Facility Name - TE-ID	Address	Process Categories	Standards
ALPES MANIFATTURA FILATI SPA (MAIN) - TE-00036884	Via Salute 52 Rossano Veneto 36028 Veneto, Italy	Doubling, Twisting (PR0027)	RWS,RMS,RAS

Associated Subcontractor Appendix

Subcontractor Name (Facility Name - TE-ID)	Address	Process Categories	Standards
TINTORIA INDUSTRIALE SAN GIORGIO SRL - TE-00015297	Via A. Volta 9 Este 35042 Veneto, Italy	Dyeing (PR0008), Spooling (PR0022)	RWS,RMS,RAS

Independently Certified Subcontractor Appendix

Subcontractor Name - TE-ID	Certification Body	Expiry Date	Address	Process Categories	Standards
RIPETTINATURA PORRINO ARTURO & FIGLI SRL - TE-00050896	CB-ICA - Istituto per la Certificazione Etica e Ambientale	2025-03-20	Via I Maggio 19 Quaregna 13854 Piemonte, Italy	Spooling (PR0022)	RWS

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